#### School of Medical And Allied Sciences

Course Code: BPHT5002 Course Name: Industrial Pharmacy

MODULE 1: Preformulation Studies Lecture 6

#### DISCLAIMER

All the content material provided here is only for teaching purpose

### Application of Preformulation studies

### Solubility Profile

- Hygroscopicity
- Thermal stability (Melting point, Polymorphism)
- Chemical stability
- Determination of expire date
- Determination of preliminary specifications
- Release of clinical batches
- Monitoring of samples during the clinical phases
- Definition of storage condition
   Definition of Tests for registration stability Up to 36 month
   Selection of samples
- API, excipient, batches

### Solid dosage

- Physical-chemical properties Appearance –
   Elasticity Mean mass Moisture Hardness –
   Disintegration Dissolution
- Chemical properties Assay Degradation
   Microbial properties
- Container closure system properties –
   Functionality tests (e.g. extraction from blister)
   Tablet & Capsule

### Oral liquid form

- Physical-chemical properties pH Color & clarity of solution – Viscosity – Particle size distribution (for oral suspensions only)
- Chemical properties Assay Degradation products
- Degradation preservatives Content antioxidants •
   Microbial properties
- Container closure system properties

#### SEMI LIQUID FORMS

Physical-chemical properties – Appearance, odor, homogenesity, consistency – Loss on weight, Viscosity – Content uniformity (within the container)

- Chemical properties Assay Degradation products & preservatives Content preservatives Degradation Content antioxidants Microbial properties
- Container closure system properties Functionality tests

## Stability Studies

- Stability studies at different stages
   Stress- and accelerated Testing
   with drug substances
- Stability on pre-formulation batches
- Stress testing on scale-up
   Batches Accelerated and long
   term testing for registration
- On-going Stability testing

#### • References

- Lachman L Lieberman H.A, Kanig J.L, The Theory and Practice of Industrial Pharmacy, 3rd edition
- Michael E.Aulton. Pharmaceutics, The science of Dosage form design.